

Preparation and Properties of π -Conjugated Polymer with Phenazasiline Units

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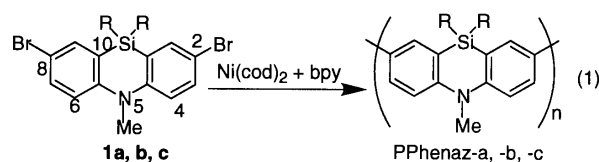
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Poly(phenazasiline)s (PPhenaz) and related phenazasiline copolymers having arylenediethynyl units in the backbone (PPhE) were prepared by organometallic processes. PPhenaz films show reversible electrochromic behavior upon electrochemical treatment. A double layer electroluminescent device comprising PPhenaz with *n*-C₈H₁₇ groups bound to the silicon displays high performance similar to those comprising a typical hole-transport material, poly(*N*-vinylcarbazole).

Phenazasiline derivatives are potentially useful materials such as hole transporting layer for EL devices¹ and antioxidant.² Phenazasiline-containing polyesters and polyamides possess high thermal stability.³ Casalbore-Miceri and coworkers synthesized phenazasiline homopolymers by electrochemical oxidation of trimethylphenazasiline and examined electrochromic behaviors,⁴ but the structure of the polymers, the juncture of repeat units in particular, is not clear. Transition metal complex-assisted reductive coupling and related reactions starting with dihalogenated aromatic compounds have been known to provide reliable synthetic methods to obtain structurally well-defined π -conjugated polymers.⁵⁻⁷ In this paper, we report preparation of phenazasiline-containing polymers by reductive coupling of dibromophenazasiline and phenazasiline-acetylene-phenylene copolymers by the reaction of dibromophenazasiline with diethynylbenzenes. The resulting polymers displayed interesting electrochromism and high efficiency as hole transporting polymeric material.

Poly(phenazasiline-2,8-diyl)s (PPhenaz) were synthesized by the reductive coupling of 2,8-dibromo-5,10-dihydro-5-methylphenazasilines **1a-c**⁸ (eq 1, Table 1).^{6,9} For instance, to a mixture of Ni(cod)₂ (0.168 g, 0.6 mmol, cod = 1,5-cyclooctadiene), cod (0.375 cm³) and 2,2'-bipyridyl (0.100 g, 0.6 mmol) in toluene (10 cm³) was added phenazasiline **1b** (0.297 g, 0.5 mmol) and the mixture was heated at 60 °C for 48 h. A white powder precipitated upon pouring the mixture to methanol was successively washed with 2 M aqueous hydrochloric acid,

methanol and hexane, and was dissolved in THF. Reprecipitation into methanol afforded 175 mg (4.0 mmol monomer unit, 80%) of analytically pure PPhenaz-b. PPhenaz-a and -c were also obtained similarly. All these polymers are soluble in CF₃COOH. However, their solubilities in usual organic solvents like chloroform, 1,2-dichloroethane, and THF were in the order PPhenaz-c < PPhenaz-a < PPhenaz-b, and the solubilities of PPhenaz-a and PPhenaz-c in THF were somewhat limited.



a: R = Me, b: R = *n*-C₈H₁₇, c: R = Ph

Ni(cod)₂ = bis(1,5-cyclooctadiene)nickel(0), bpy = 2,2'-bipyridyl

Copolymers, poly[(phenazasiline-2,8-diyl)(phenylenediethynyl)] (PPhE), were synthesized by palladium-catalyzed polycondensation between **1** and diethynylbenzenes (eq 2, Table 1).⁷

For example, a mixture of phenazasiline **1b** (0.5 mmol), 1,3-diethynylbenzene (0.51 mmol), and triethylamine (1 cm³) in toluene (10 cm³) was heated in the presence of CuI (5 mg) and

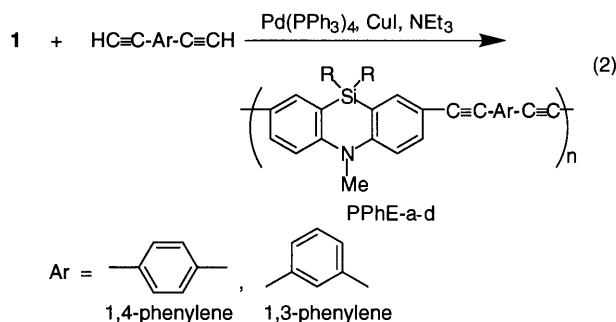


Table 1. Preparation of phenazasiline-containing π -conjugated polymers

Polymer	R	-Ar-	Method ^a	Solvent	Yield/%	<i>M_w</i> /10 ³ ^b	NMR/ δ		λ_{\max} /nm ^c	
							²⁹ Si	¹³ C of -C \equiv C- ^d	UV	EM ^e
PPhenaz-a	Me		A	Toluene	79	9.0 (2.3) ^f	-21.66 ^g		361 ^f	403 ^f
PPhenaz-b	<i>n</i> -C ₈ H ₁₇		A	DMF	50	5.0 (1.5)	-19.52 ^g		364	
PPhenaz-b	<i>n</i> -C ₈ H ₁₇		A	Toluene	80	20.8 (2.2)			366	405
PPhenaz-c	Ph		A	DMF	77	Nd ^h	-28.50 ^d		366 ^f	405 ^f
PPhE-a	<i>n</i> -C ₈ H ₁₇	1,4-phenylene	B	Toluene	37	4.7 (2.0)	-19.47 ^g	91.0	377	426
PPhE-b	<i>n</i> -C ₈ H ₁₇	1,3-phenylene	B	Toluene	32	8.5 (1.2)	-19.47 ^g	89.9	354	418
PPhE-c	Ph	1,4-phenylene	B	Toluene	51	5.1 (1.5) ^f	-28.74 ^d	91.4	379 ^f	425 ^f
PPhE-d	Ph	1,3-phenylene	B	Toluene	38	6.4 (1.5) ^f	-29.24 ^d	90.1	359 ^f	396, 417 ^f

^aReaction conditions. Method A: Ni(cod)₂ and bpy 0.6 mmol, **1** 0.5 mmol, solvent 10 cm³, 60 °C, 48 h. Method B: **1** and diethynylbenzene 0.5 mmol, CuI and Pd(PPh₃)₄ 0.025 mmol, triethylamine 1 cm³, and toluene 10 cm³, 60 °C, 48 h. DMF = *N,N*-dimethylformamide. ^bDetermined by GPC (CHCl₃, polystyrene standards). The figure in the parenthesis is *M_w*/*M_n*. ^cCHCl₃ solution. ^dDetermined by CP MAS method. ^eExcited by light in the near UV λ_{\max} region. ^fData for CHCl₃-soluble fractions. ^gIn CDCl₃. ^hNot determined because of the low solubility.

Pd(PPh₃)₄ at 60 °C for 48 h and was poured into methanol to precipitate a yellow orange powder, which was washed with hexane and methanol to give a 37% yield of analytically pure PPhE-b. Despite the presence of the phenazasiline ring, PPhE-a, -b, -c, and -d are less soluble in CF₃COOH than the PPhenaz family. PPhE-a and -b having long alkyl chains on the Si atom are more soluble in chloroform than the phenyl substituted PPhE-c and -d.

Synthetic and spectroscopic data for these polymers are summarized in Table 1. ¹H NMR spectra of these polymers confirm the proposed structures as exemplified by the spectrum of PPhenaz-b (Figure 1). ¹³C CP-MAS NMR spectra of PPhE display signals at about δ 90, which are assignable to the C≡C unit. ²⁹Si NMR spectra of the polymers also exhibit a signal in the region characteristic of the phenazasiline ring.¹⁰

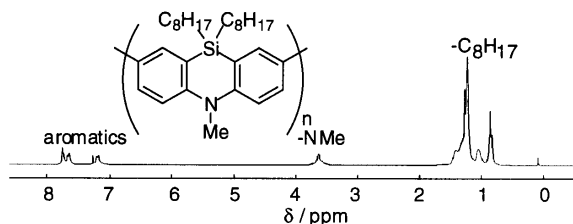


Figure 1. ¹H-NMR spectrum of PPhenaz-b (in CDCl₃).

UV and fluorescence data of the polymers are also summarized in Table 1. PPhE-a and -c with 1,4-phenylene unit show higher λ_{max} values than PPhE-b and -d with 1,3-phenylene unit, suggesting the extended π-conjugation system.

Cyclic voltammetry (CV) of PPhenaz films cast from trifluoroacetic acid shows that the films are more readily oxidized than those cast from 1,2-dichloroethane, presumably associated with the former being protonated. PPhenaz displayed an interesting electrochromism upon electrochemical oxidation. Thus, a PPhenaz-c film cast on an ITO glass plate from trifluoroacetic acid¹¹ was colorless when neutral, but the color changed to yellow, red, and finally purple with increase in the electrode potential to +1.0 V (vs. Ag/Ag⁺). As the CV curves in Figure 2 show, the behavior was reversible. The multiple oxidation process found for the PPhenaz-c film cast from trifluoroacetic acid, different from the one cast from dichloroethane,¹² is presumably associated with protonation/deprotonation process. On the other hand, the CV curves of PPhE films showed irreversible peaks.

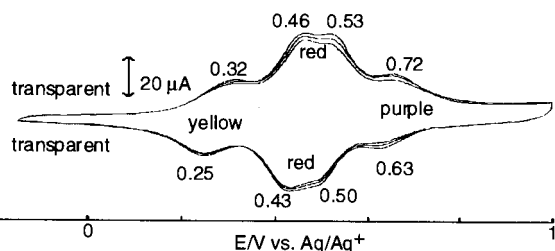


Figure 2. CV curves of PPhenaz-c film laid on a ITO electrode cast from CF₃COOH. In a CH₃CN solution of [Bu₄N][ClO₄] (0.1 M). At 50 mVs⁻¹

By using PPhenaz-b as a hole-transport layer and Alq₃ [tris(8-quinolinolato)aluminum(III)] as an electron-transport-emitting layer respectively, a double layer EL device comprising ITO/PPhenaz-b (thickness: 40 nm)/ Alq₃ (60 nm)/Mg:Ag was fabricated with the PPhenaz-b being spin-coated. As shown in Figure 3, the current density of the EL device increases with

applied voltage from about 5 V and the current density reaches 800 mA cm⁻² at 14 V. The electrical properties of the device are almost the same as that of a device with a typical hole-transport material, poly(*N*-vinylcarbazole).¹³ The luminance, which is green emission only from Alq₃, starts at a low voltage such as 5 V and a maximum luminance of 5500 cdm⁻² is achieved at 13 V. The PPhenaz-b has the ionization potential of 5.4 – 5.5 eV as measured with a Riken AC-1, indicating that the hole injection to this polymer is smooth. The electron affinity of the PPhenaz-b may be about 2.0 eV¹⁴ and results in the high electron-blocking property. The use of the polymer PPhenaz-b as a hole transporting layer in the device therefore enables efficient electroluminescence from the emitting layer, Alq₃.

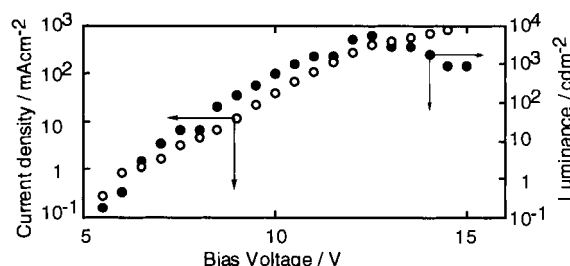


Figure 3. Current density-voltage (○) and luminance-voltage (●) characteristics of a typical ITO/PPhenaz-b/Alq₃/Mg:Ag cell.

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References and Notes

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- 9 PPhenaz-b: Anal. Found: C, 77.5; H, 10.0; N, 3.3; Br, 0.2%. Calcd for (C₂₉H₃₃NSi-H₂O)_n: C, 77.4; H, 9.7; N, 3.1%.
- 10 ²⁹Si-NMR data in CDCl₃. **1a**: δ -20.93. **1b**: δ -19.03. **1c**: δ -29.32.
- 11 The film was dried *in vacuo* after cast to exclude the acid.
- 12 Oxidation peaks of PPhenaz-c cast from 1,2-dichloroethane were Epa1 = 0.63 and Epa2 = 0.74 V vs Ag/Ag⁺.
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- 14 Electron affinity was calculated from the absorption spectra and ionization potential.